

## **FlexFunction2Sustain**

Project overview & status

Christian May, Fraunhofer FEP, Project Coordinator

M43 meeting, Braga, 17-18 Oct 2023

This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement n°862156

FlexFunction2Sustain boosts innovation for sustainable and smart plastic and paper products
→ to reduce plastic waste
→ get ready for the digital age

using nano-functionalization of novel plastic and paper surfaces OPEN INNOVATION ECOSYSTEM FOR SUSTAINABLE NANO-FUNCTIONALIZED PLASTIC & PAPER SURFACES & MEMBRANES



- FlexFunction2Sustain project aims at creating an Open Innovation Test Bed (OITB) for nano-functionalisation technologies that enable sustainable and smart plastics and paper based products. The ecosystem will support innovative SMEs and industries by drastically reducing the time-to-market for novel concepts, ideas and products.
- Open Call for Pilot Cases
  - Objective: Test Services and Procedures and Create Success Stories
  - What you get: Discounted services up to 100% subsidized support
  - Available budget:
     2.25 M€ for approx. 20 projects







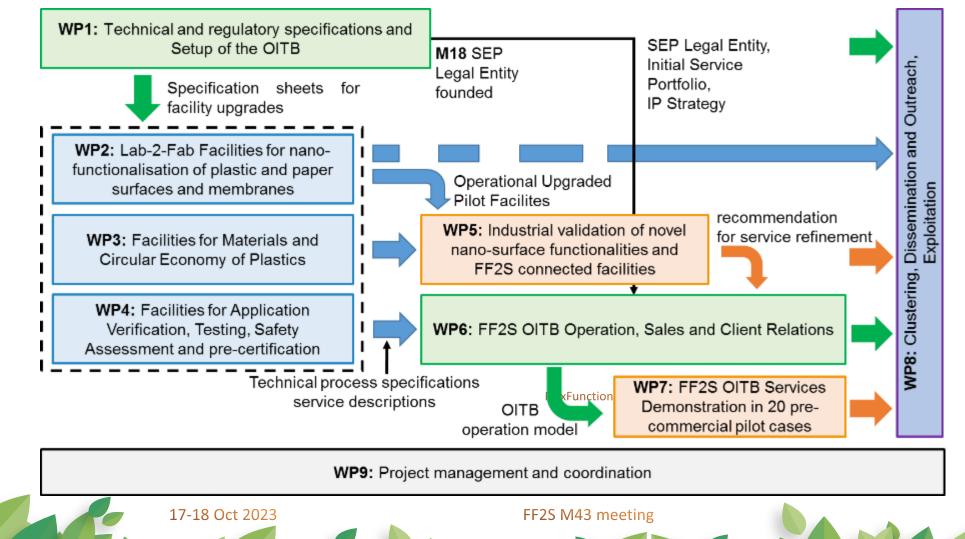
sustainable surfaces & plastic & optical films plastic films smart plastics smart membranes in paper for security for architecture in automotive packaging bio application electronics & design applications application

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## Our work plan towards a sustainable Open Innovation Ecosystem ...



#### **M36 Review feedback**





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- EC Official review with HADEA Project Adviser and external expert hold on 07 June
- Overall positive assessment of FF2S progress; we were acknowledged for:
  - Good cooperation among the partners

- Achieving most of the objectives with minor deviations
- Successfully managing the delays stemming from COVID and the SEP-related issues
- Ability to overcome the risks
- High quality deliverables
- Some (minor) recommendations concerning future work (to be reflected in the Final Report)



## Achievements M37 – M42

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#### WP2 – M37 – M42 achievements



- Installation of Spatial ALD unit by Coatema at Fraunhofer-IVV
  - Gas connections to rotary union installed by FhG-IVV
  - Awaiting completion with valves, new motor and controls
- Finalisation of installation for R2R Spray coating tool at INL

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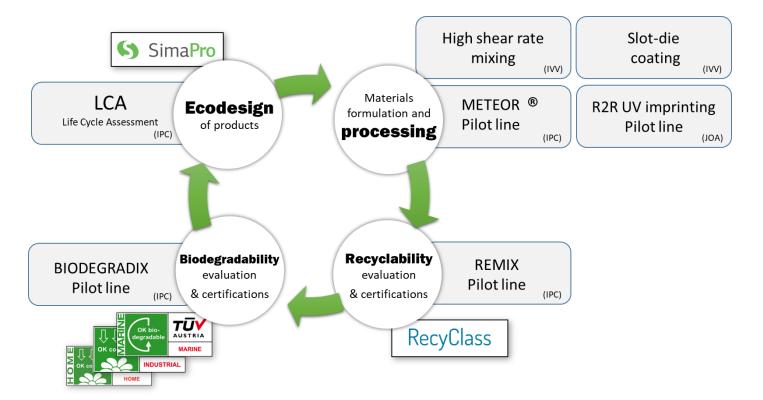
 R2R Spray Coating system installed. Currently validating the transfer of coating processing conditions from the benchtop equipment to the R2R pilot system.



## WP3 – M37 – M42 achievements



#### All upgraded facilities were confirmed and delivered!



#### Final upgrade of the REMIX Pilot line

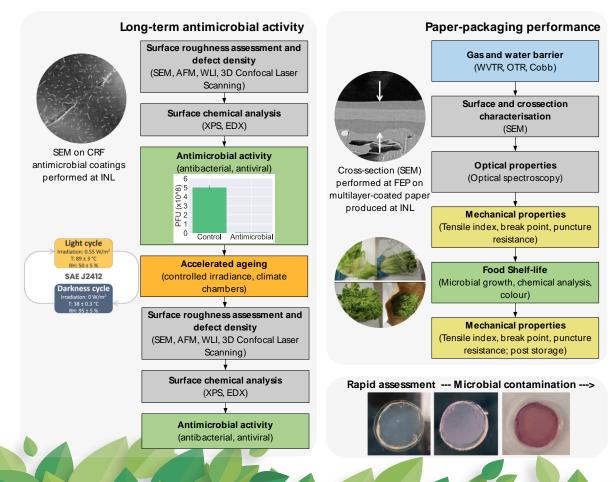
 Installation of a turbosorter on the optical sorting machine, to further improve the sorting of flexible products



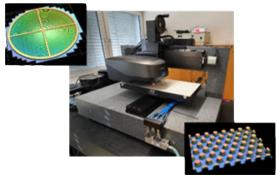


#### WP4 achievements

New testing methodologies and workflows to assess the performance, safety, and compliance of novel nano-functionalised materials and to support the offer of consulting services on "Circularity by Design" for developing novel sustainable solutions.



#### Novel specialized characterisation services

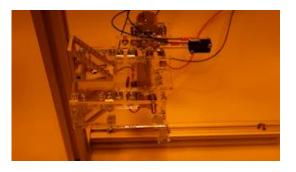


Large area (300 x 600 mm<sup>2</sup>) surface profiling by 3D Confocal Laser Scanning Microscopy @ JOA

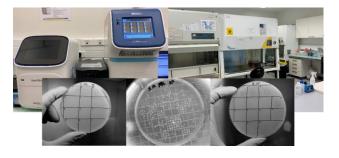


**Catalogues of services** for: - Physicochemical characterisation

- Performance verification
- Safety and regulatory compliance



Combined **optical calcium test** for WVTR + **mechanical bending test** in device geometry @ FHG-IAP



Upgraded Microbiology Laboratories for antimicrobial surfaces @AUTH and @INL



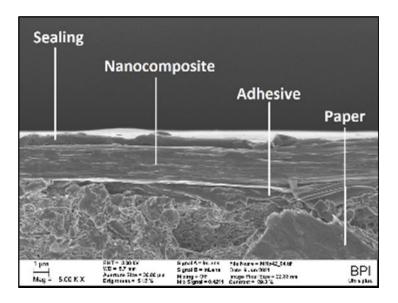
#### **WP5 Final demonstrators**

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**Task 5.1:** Sustainable recycled PET and cellophane based label with biobased UV curable resins and recycled Al - *FF2S innovation: UV curable bio-based resins* 



Task 5.2: Paper laminate for<br/>marine degradable shampoo<br/>sachetsFF2S innovation: barrier and<br/>coating process



Task5.3:SwitchablesyringefilterwithgoldcoatedmembraneFF2Sinnovation:Aurecovery(99,6%)

#### **WP5 Final demonstrators**





Task5.4:Dashboardcomponentdemonstrator with touch functionalityFF2Sinnovation:anti-scratchandanti-reflective features achieved

Task5.6:from the PET/Alu/PEmultimaterial to the FF2S mono-PPpouch - Fully recyclable mono-materials drink pouchesFF2S innovation: positive resultsfrom sorting and recycling trials





Task 5.5: Paper based freshfood packagingFF2S innovation: bio-basedbarrier coating on transparentpaper

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## WP6 – M37 – M42 achievements



- SEP selected (KET Market)
- Ecoysystem management platform will be set up by KET Market
- Participation at two conferences highlighting investment opportunities are planned.
- Surveys have been carried out to identify needs for business development and consulting.
- Patent landscape survey has been done and is ongoing for use-cases

## WP7 achievements



#### **Open Call for Pilot Case projects**

Proposal number	-	Proposal full name	Company name	Country
Lst cut-off : 4 Case				_
20220125-0011	IDOLES	Improvement of durability by optimizing Low Energy Surface	Infrascreen	•
20220126-0017	FunFlex	Surface functionalization of Circular flexible food packaging	LEYGATECH	
	SustainPack	Sustainable Packaging	HPX Polymers	
20220128-0016	DCC	Dispersion Coating Compostable	Cartiera Rivignano	
2nd cut-off : 5 Cases selected				
20220728-0027	ENLIGHTEN- MENT	Functionalisation of agricultural films with multi-season fluorescent dye to enhanced plant developm	CASCADE	
20220809-0032	POSIDONIA	Hydrophobic & UV-protective films for Sustainable panels based on natural waste fillers and bio-base	PHEE PRIVATE COMPANY	<u>12</u>
20220725-0022	POSEIDON	Pouch made of cellulose for liquid container applications	ARJOWIGGINS	
20220805-0030	BIOESS	Barrier Improved Ovtene for Environmentally Sustainable Strategies	ARCADIA SPA	
20220812-0033	RECYBIB	Fully Recyclable Monomaterial Bag-in-Box	Smurfit Kappa Bag-in- Box	
3rd cut-off : 8 Cases selected				
20221221-0037	AMB2022-004	4 AMB barrier film for thermoforming application	AMB Spa	
20230124-0043	LOOPTUBE	Lamination of high barrier properties coated PE films on PE films for cosmetic tubing application	Albea Services SAS	
20230124-0036	BB-BROF	Biobased high refractive optical film	Bruno Bock GmbH	
20230202-0046	BAGS4RETOR	TMono-material plastic retort pouches	SDR PACK	
20230203-0047	AGRILOOP	Recyclability of PE/EVOH and PE/PA agricultural films while keeping high gas barrier and mechanical	Groupe Barbier	
20230124-0041	TORAYFAN+	OPP mono-material structure for food packaging	Toray Films Europe	
20230203-0040	RESTO	REcycling & Sorting of plastics with Timegated Optical technology	SINBIOSYS SRL	11
20230203-0052	P.L.	PETLoop	TRANSPARENT PAPER	
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#### WP8: M37 – M42 achievements



#### Visual Identity and Dissemination of the Project and OITB Idea

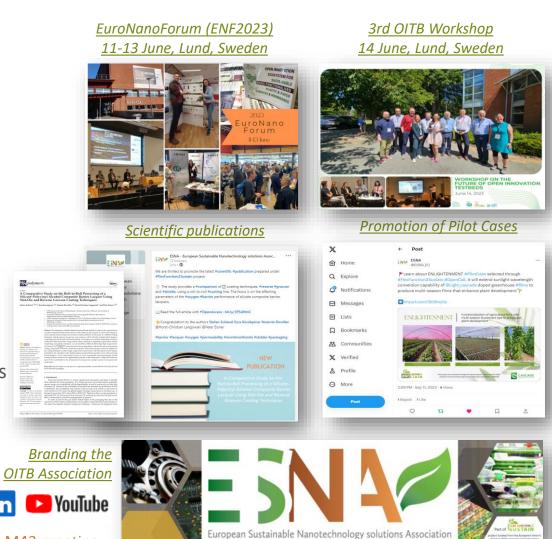
- Visibility at events e.g., ENF2023, NANOTEXNOLOGY 2023
- FF2S in Press and Media announcing the project outcomes
- Webpage and social media regularly updated
- Open Access Scientific publications published
- Clustering with other OITBs & NanoSafetyCluster
  - Regular bilateral exchange: NGM, SNMT, NewSkin, MDOT
  - 3<sup>rd</sup> OITB annual workshop on 14 Jun, Lund, Sweden
  - Workshop Sustainable Nanofunctionalized Materials on 28 June in Prague, Czech Republic, co-organized with Convert2Green OITB

#### Interaction with thematic associations and intermediaries

- OE-A Working Group Encapsulation
- EUPC, LINPRA, NanoSafetyCluster → EAB Members
- FlexFunction2Sustain Open Call promotion
  - Marketing activities for disseminating the Cases selected via Open Calls

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- OITB Association promotion
  - Social Media presence & presentation at events
  - Creation of branding for the OITB association (ESNA)
  - Website & Promotional materials prepared



FF2S M43 meeting

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## Focus topics for next months



- Flexfunction2Sustain funded project is coming to the end
- Pilot cases must be completed to the satisfaction of our customers
- Dissemination of outcome of use and pilot cases
- Final Events (Public event and Review meeting) to be settled
- Focus on a successful transition to a sustainable OITB business by ESNA (together with the SEP)

European Sustainable Nanotechnology solutions Association

#### Thank you for your attention!



# LEX FUNCTION 2**STΔ**

